

CERVA

MONTROSE

CLOTHING THAT ALLOWS THE BODY TO BREATHE THE WHOLE WORKING DAY

www.cerva.com/montrose



MONTROSE

CLOTHING THAT ALLOWS THE BODY TO BREATHE THE WHOLE WORKING DAY

Imagine comfortable clothing in which people feel fresh even after physically demanding tasks or while working in the heat. Exactly that is brought to you by the Montrose collection that we designed and manufactured in CERVA according to your requirements.

Montrose clothing is:

- » perfectly ventilated (ventilation holes in the armpits, on the back, at the waist at the back, on the inside of the thighs),
- » full of practical features such as a pocket for an RFID chip and a D ring for an ID card,
- » free of metal parts to prevent situations where an employee scratches a car with a metal zipper or clip while polishing it,
- » suitable for industrial washing.

We also thought of useful details to make sorting laundry easier. On the inside, we attached an identification tag on which you can write the employee's name, name of operation unit and personal identification number.

Montrose offers clothing for men and women in small and large sizes.

The collection includes:

- » jackets,
- » pants,
- » bib pants.

Collection could be combined with same colored T-shirts – TEESTA, SURMA and polo shirt DHANU.

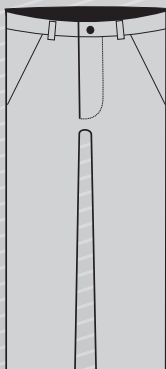
You can choose from three color combinations. You can extend the length of trousers by up to 5 cm.

CUTS

WE KNOW THAT EVERY PERSON IS DIFFERENT AND PREFERS A DIFFERENT CUT. THAT IS WHY THERE ARE TROUSERS IN 4 DIFFERENT CUTS IN OUR PORTFOLIO FROM WHICH EVERYONE CAN CHOOSE.

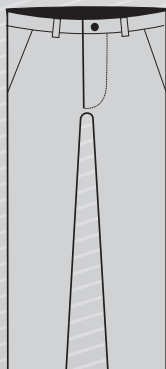
STANDARD

- » Straight cut with high waist
- » The trouser leg is straight from the thigh to the lower circumference
- » Suitable for all types of figures



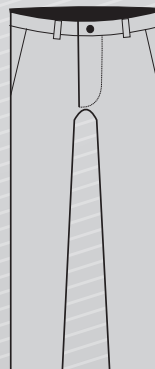
RELAX

- » Cut with slightly lower waist
- » The trouser leg is slightly narrowed from the thigh to the knee
- » Lower leg circumference corresponds to the width of the knee circumference
- » Suitable for all types of figures



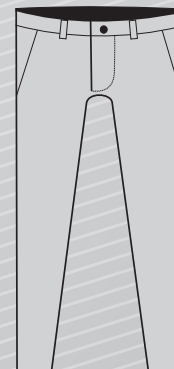
REGULAR

- » Cut with lower waist
- » The trouser leg is narrowed from the thigh to the knee and to the lower circumference
- » The trouser leg has a cone shape
- » The material with a content of elastic fibre allows free movement and high comfort even with narrow legs
- » A very popular cut that suits almost everyone



SLIM

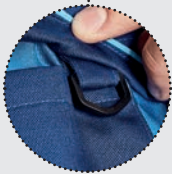
- » Cut with low waist and slim leg shape
- » Thanks to the material with a high content of elastic fibre, the trousers are very comfortable and without any restrictions of movement
- » Cut for everyone who prefers a modern and youthful look



MONTROSE COLLECTION

MONTROSE

additional flap from contrast color



1 chest pocket with a "D" ring inside

2 side pockets



access for identification chip inside



adjustable waist by Velcro on the sides



2 side pockets, "D" ring inside one of them



adjustable length of the legs till 5 cm



MONTROSE LADY



breathable thanks to using mesh parts

fully covered zipper and sleeve closing



inside waistband woven tape suitable for identification the product



breathable thanks to using mesh parts

1 back pocket

breathable thanks to using mesh parts



MONTROSE COLLECTION IN YOUR COLOURS

CUSTOMISE THE MONTROSE COLLECTION IN YOUR COLOURS

The new Montrose collection is designed to meet your requirements for the colours of your work clothing. We give you the option to change the colour of the breathable mesh material and accessories using the Pantone colour scale.

If interested, contact your sales representative or send a message to obchod@cerva.com.

You can choose between a women's and men's fit

MONTROSE

MONTROSE LADY





Parts of the clothing where the colour can be changed



MONTROSE MEN'S COLLECTION

MONTROSE JACKET

03010531 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 44, 46, 48, 50, 52, 54, 56, 58, 60, 62,
64, 66

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » men's work jacket from blended cotton/polyester twill fabric
- » decorative piping in contrast color
- » breathable thanks to using mesh parts
- » fully covered zipper and sleeve closing
- » 2 side pockets
- » 1 chest pocket with a "D" ring hidden inside
- » approved for industrial washing



186



182



166



MONTROSE PANTS

03020379 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 44, 46, 48, 50, 52, 54, 56, 58, 60, 62,
64, 66

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » men's work pants from light blended cotton/polyester twill fabric
- » decorative piping in contrast color
- » breathable thanks to the use of mesh parts
- » fully covered closing
- » adjustable waist by Velcro on the sides
- » adjustable length of the legs till 5 cm
- » 2 side pockets
- » "D" ring inside one of them
- » 1 back pocket
- » approved for industrial washing
- » access for identification chip inside



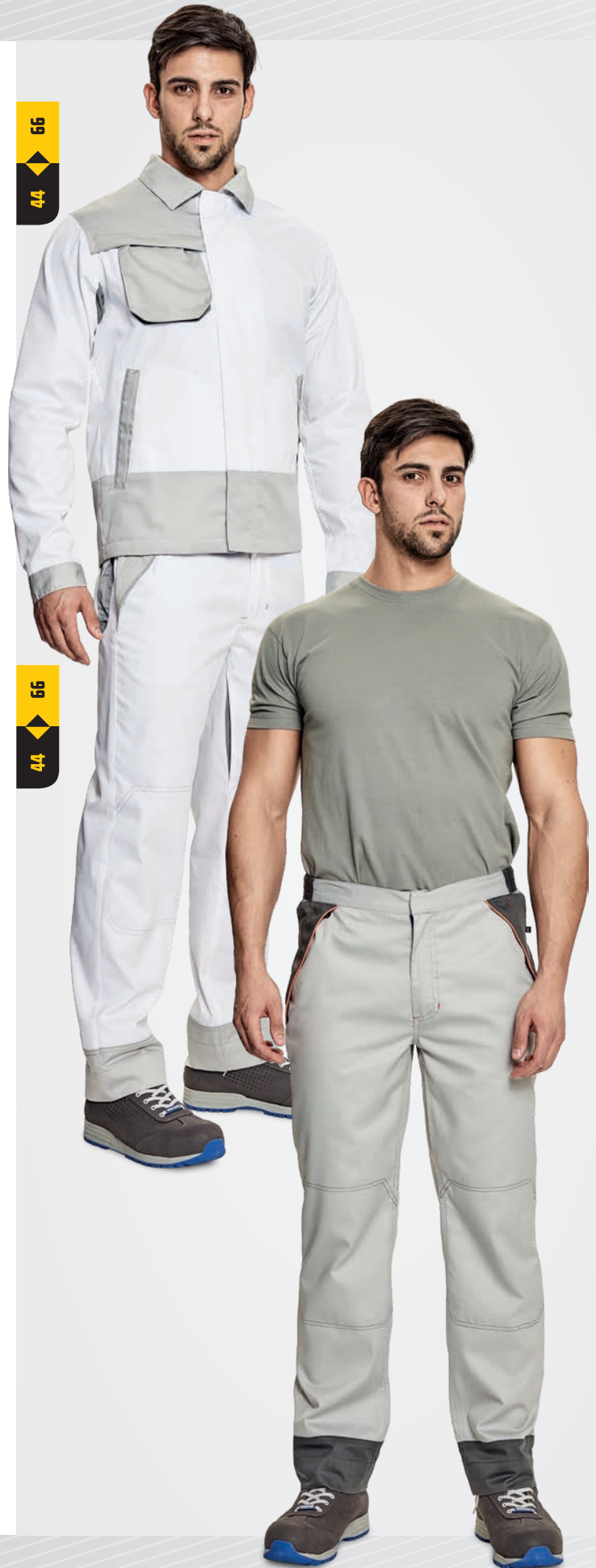
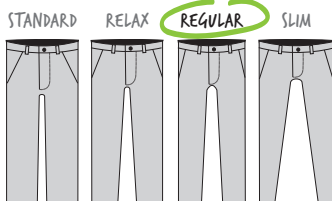
186



182



166



MONTROSE MEN'S COLLECTION

MONTROSE BIB PANTS

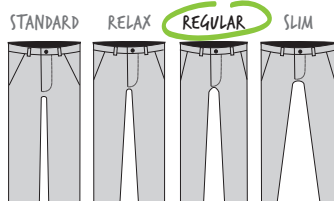
03020377 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » men's work bib pants from light blended cotton/polyester twill fabric
- » decorative piping in contrast color
- » breathable thanks to the use of mesh parts
- » fully covered closing
- » adjustable length of the legs till 5 cm
- » 2 side pockets
- » 1 back pocket
- » 1 chest pocket with a "D" ring inside
- » approved for industrial washing
- » access for identification chip inside



MONTROSE WOMEN'S COLLECTION

MONTROSE LADY JACKET

03010532 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 34, 36, 38, 40, 42, 44, 46,
48, 50, 52, 54

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » women's work jacket from light blended cotton/polyester twill fabric
- » shaped cut
- » decorative piping in contrasting color
- » breathable thanks to using mesh parts
- » fully covered zipper and sleeve closing
- » 2 side pockets
- » 1 chest pocket with a "D" ring hidden inside
- » approved for industrial washing
- » input for identification chip



186



1B2



1G6



MONTROSE LADY PANTS

03020378 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 34, 36, 38, 40, 42, 44, 46,
48, 50, 52, 54

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » women's work pants from light blended cotton/polyester twill fabric
- » decorative piping in contrast color
- » breathable thanks to the use of mesh parts
- » fully covered closing
- » adjustable waist by Velcro on the sides
- » adjustable length of the legs till 5 cm
- » 2 side pockets
- » "D" ring inside one of them
- » 1 back pocket
- » approved for industrial washing
- » access for identification chip inside



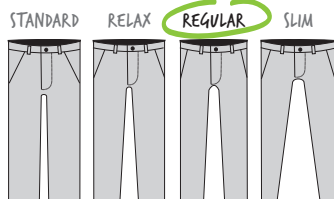
186



1B2



1G6



MONTROSE WOMEN'S COLLECTION

MONTROSE LADY BIB PANTS

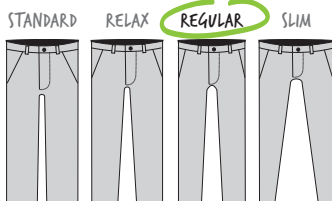
03020380 **XX XXX**
MOQ 1/10

material: 60% cotton
40% polyester twill
200 g/m²

size: 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54

colour: **86** white-grey
B2 blue-navy
G6 grey-dark grey

- » women's work bib pants from light blended cotton/polyester twill fabric
- » shaped cut
- » decorative piping in contrast color
- » breathable thanks to the use of mesh parts
- » fully covered closing
- » adjustable length of the legs till 5 cm
- » 2 side pockets
- » 1 back pocket
- » 1 chest pocket with a "D" ring inside
- » approved for industrial washing
- » access for identification chip inside



MONTROSE COLLECTION



MONTROSE HV WINTER JACKET

Q3010578 XX XXX
MOQ 1/10

material: 100% polyester 75D mechanical stretch / TPU membrane, 120 g/m²

padding: 100% polyester

size: S, M, L, XL, 2XL, 3XL, 4XL

colour: **70** yellow
90 orange

- » men's hi-vis insulated jacket with hood and reflective stripes
- » 2 side zipper pockets
- » 1 chest zipper pocket
- » 1 inside zipper chest pocket
- » elastic piping at the sleeve and bottom hem



MONTROSE HV BODYWARMER

Q3030145 XX XXX
MOQ 1/20

material: 100% polyester 75D mechanical stretch / TPU membrane, 120 g/m²

padding: 100% polyester

size: S, M, L, XL, 2XL, 3XL, 4XL

colour: **70** yellow
90 orange

- » hi-vis insulated vest with hood and reflective stripes
- » 2 side zipper pockets
- » 1 chest zipper pocket
- » 1 inside zipper chest pocket
- » elastic piping at sleeve and bottom hem



SUITABLE FOR THE MONTROSE COLLECTION

TEESTA T-SHIRT

03040046 **XX XXX**
MOQ 10/100

material: 100% cotton, 160 g/m²
size: XS, S, M, L, XL, 2XL, 3XL, 4XL
(4XL - only white, navy, black)
colour:
80 white
90 orange
49 sky blue
B4 dutch blue
B5 electric blue
50 blue
41 navy
00 grey
61 anthracite
60 black

- » short-sleeved T-shirt
- » 5% elastane in the neckline, shape stability
- » low sport type neckline profile



UNISEX

4XL

XS



SUITABLE FOR THE MONTROSE COLLECTION

SURMA T-SHIRT

03040048 **XX XXX**
MOQ 1/100

material: 95% cotton, 5% elastane, 170 g/m²

size: XS, S, M, L, XL, 2XL

colour:
80 white
03 orange
53 turquoise
50 blue
41 navy
G7 graphite
60 black

- » women's short-sleeved T-shirt with stretch fabric blend
- » 5% elastane in the neckline



SUITABLE FOR THE MONTROSE COLLECTION

DHANU POLO SHIRT

03050022 **XX XXX**
MOQ 1/60

material: 100% cotton
190 g/m²

size: S, M, L, XL, 2XL, 3XL

colour: **80** white
90 orange
49 sky blue
B4 dutch blue
B5 electric blue
50 blue
41 navy
00 grey
61 anthracite
60 black

- » short-sleeved polo shirt
- » collar and sleeves ending with ribbed knit
- » 3 buttons in the same color as the fabric



UNISEX



SUITABLE FOR THE MONTROSE COLLECTION

35



35



MONTROSE ESD S1P SRC LOW



020103**XX** 99 XXX
MOQ 1/10

size: 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48
colour: **70** grey-orange
71 grey-blue

Safety shoes with a metallic toe cap and a puncture resistant insole. Outsole made from double-density PU. Upper made of high-quality velour leather. A perfect match with garments from the Montrose collection.

MONTROSE ESD S1P SRC SANDAL
















020301**XX** 99 XXX
MOQ 1/10

size: 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48
colour: **44** grey-orange
45 grey-blue

Safety sandal with a metallic toe cap and a puncture resistant insole. Outsole made from double-density PU. Upper made of high-quality velour leather. A perfect match with garments from the Montrose collection.



EXPLANATORY NOTES

	Suitable for winter
	Extra large
	Unisex
	Safety toe cap
	Antiperforation steel midsole (P)
	Absorption of energy in the heel (E)
	Antislip sole (SRA, SRB, SRC)
	Oil and fuel resistant sole
	Breathable upper
	Antistatic shoes (A)
	Available in small size from 35
	ESD - protection of electronic devices from electrostatic phenomena
	EN ISO 20471 - High-visibility warning clothing for professional use

GARMENTS CLASSES

material	class 1	class 2	class 3
background material	0,14 m ²	0,50 m ²	0,80 m ²
reflective material	0,10 m ²	0,13 m ²	0,20 m ²
combined material	0,20 m ²	-	-



Table - procedure # 8 industrial washing for coloured workwear - polyester / cotton

content ratio		1:17							
motion during heating, washing, rinsing		regular							
process	solution ratio	detergents	temperature	time	cooling**	draining	inter-spinning	final spinning	remaining wetness
washing	1:4	5 g/l	75°C ± 2°C	20 min*	yes	1 min	no	-	-
rinsing 1	1:5	-	-	3 min***	-	1 min	1 min	-	-
rinsing 2	1:5	-	-	3 min***	-	1 min	1 min	-	-
rinsing 3	1:5	-	-	3 min***	-	1 min	-	6 min	35% - 40%

* washing time begins after temperature reach

** cooling: cold water filling within 10 min. period to achieve its lowering onto max. 55°C

*** rinsing time begins after reaching solution level

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